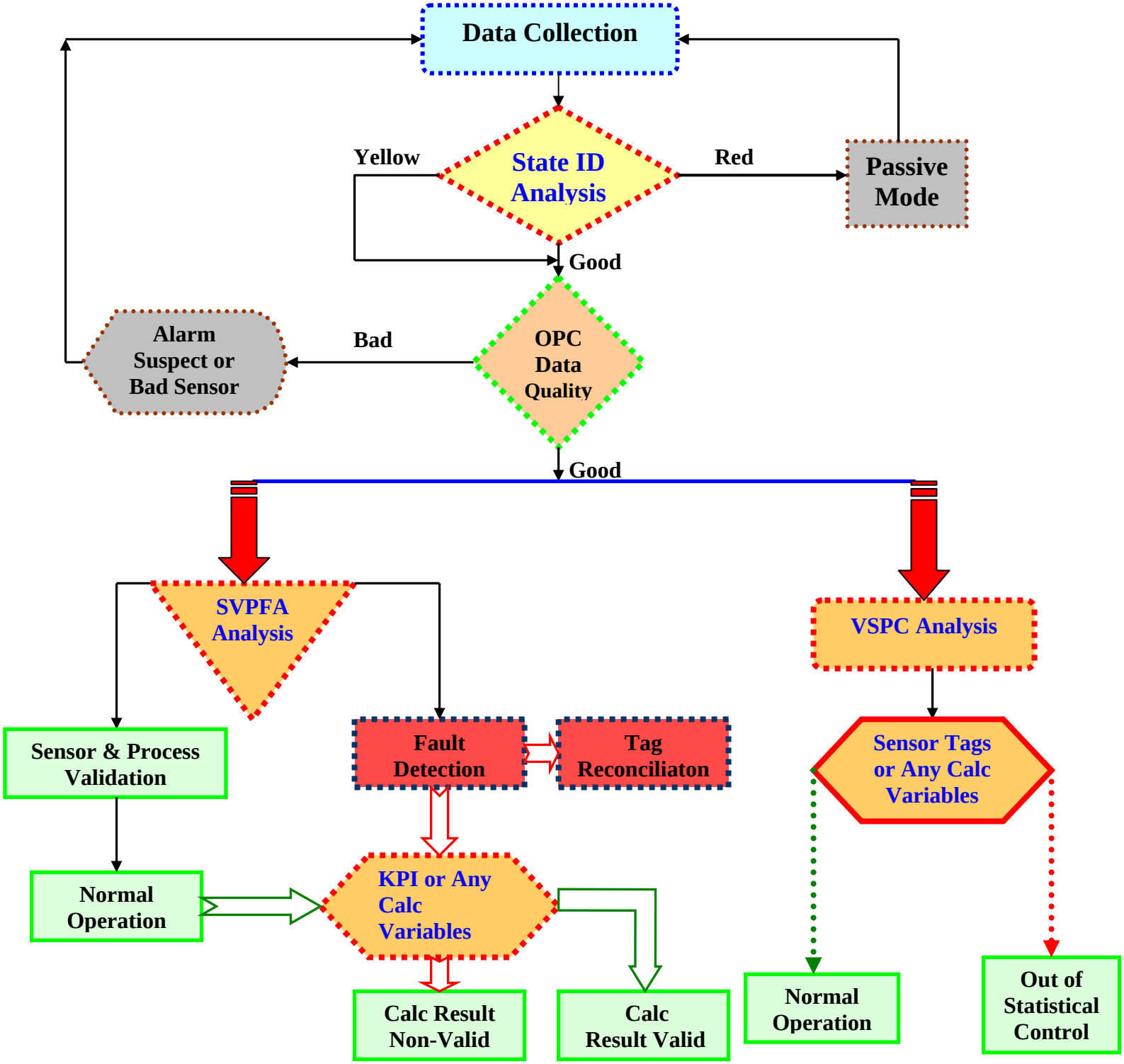
Data Collection
State ID Analysis
Yellow
Red
Passive Mode
Good
Alarm Suspect or Bad Sensor
Bad
OPC Data Quality
Good
SVPFA Analysis
VSPC Analysis
Sensor & Process Validation
Fault Detection
Tag Reconciliaton
Sensor Tags or Any Calc Variables
Normal Operation
KPI or Any Calc Variables
Calc Result Non-Valid
Calc Result Valid
Normal Operation
Out of Statistical Control